TFA
OMe
Bn
Cbz
NHBz
AcO
OAc
3
LiOH
H2N
OH
NH2
HO
4
CbzCl
S3
OMe
HATU
2,3,5-collidine
NH2
S4
62% over three steps
CF3CH2OH
H2, Pd/C
5a
40%
TML-NHS
Et3N, DMF
TML
6a (SKI-73)
33%
= TML