Cbz
OMe
Cbz
Bn
AcO
OAc
NHBz
S5
0.2 M LiOH
MeOH
OH
NH2
HO
S6
Collidine
HATU
H2N
DMF
S7
(71% over two steps)
H2, Pd/C
CF3CH2OH
5b
(40%)
TML-NHS
Et3N, DMF
= TML
TML
6b (SKI-73N)
(35%)